

Date: Tuesday, 26/02/2008 1:40:15 PM
User: Linda Lacelle

Process Sheet

split
88 08/03/04

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HOOP
Job Number : 37626	
Estimate Number : 13140	
P.O. Number :	Part Number : D37251
This Issue : 26/02/2008 S.O. No. :	Drawing Number : D3725 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL / MED FAB	Drawing Revision : A
Previous Run : 37626	Material :
Written By :	Due Date : 07/03/2008 Qty: 10 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-01-30 new issue DD verified by:EC Est Rev:B 08-02-26 change to rev.A verified by:	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304B0625X3000	304 BAR .625 X 3.00
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Comment: Qty.: 0.4375 f(s)/Unit Total: 4.3754 f(s)
304 stainless steel bar .625"x 3.00"
(M304B0625X3000)
Batch: 07078 IB 8-2-27

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D3725
Dwg Rev: A
Prog Rev: A

IB 8-2-27



PIE =>

DEBUR IB 8-2-27

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 8-2-27

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

Costing 15

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Make chamfer by hand as per dwg D3725

2- Deburr

88 08-03-04 2

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOOP

Job Number: 37626

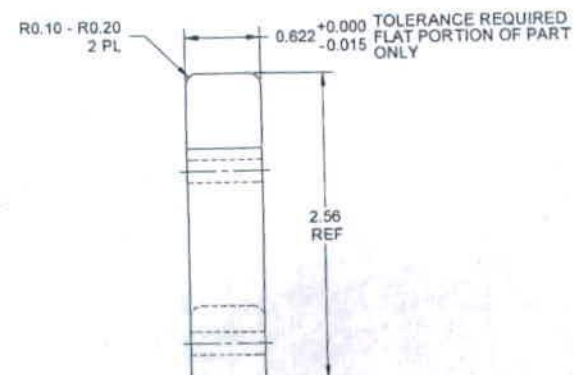
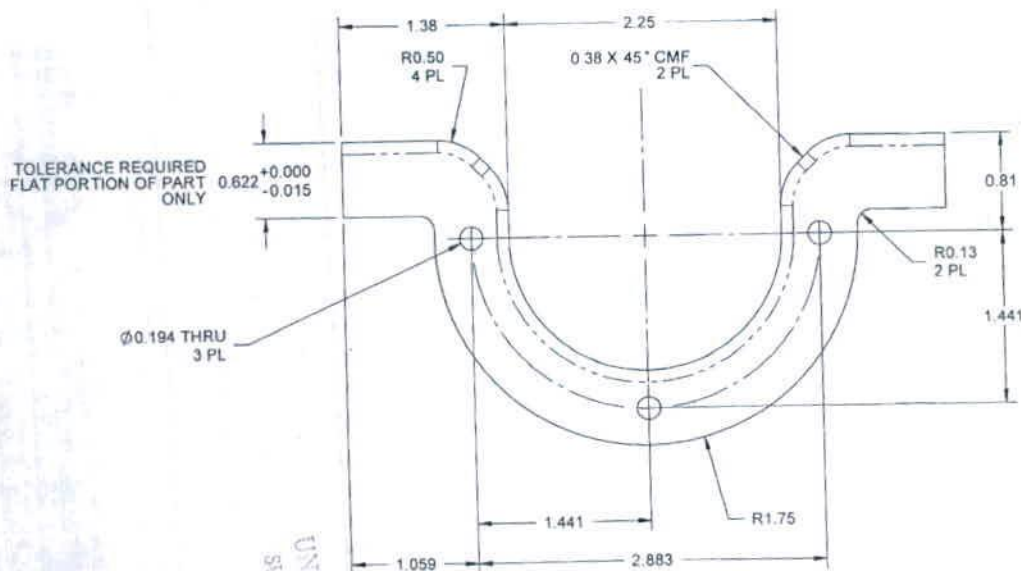
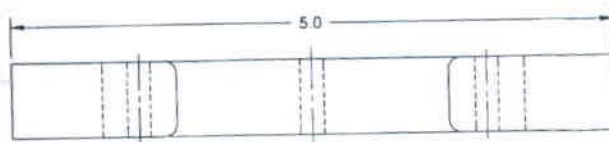
Part Number: D37251

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP
		08/03/04 (2)
Comment: INSPECT WORK TO CURRENT STEP		
7.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>W5</u>		
8.0	QC21	FINAL INSPECTION/W/O RELEASE
		08/03/04 (2)
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		08/03/05 (2)

(PA) 7



D3725-1 HOOP

NO 37626
WORK ORDER
SUBJECT TO AMENDMENT
WITHOUT NOTICE
ENGINEERING
RETURN TO
SHOP COPY

DESIGN	JJS	DART AEROSPACE LTD	
DRAWN	LE	HAWKESBURY, ONTARIO, CANADA	
CHECKED	LE	DRAWING NO.	REV. A
MFG. APPR.	LE	D3725	SHEET 2 OF 2
APPROVED	LE	TITLE	SCALE
DE APPR.	LE	HOOP	NTS
DATE	08.01.28	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. ONE IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

Description: Hoop

Part Number:	03725-
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Inspection Dwg: 0325-1 Rev: A

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype[illegible]

Measured by:	13
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Date: 8-2-22

Audited by:

Date: 05/02/03

Prototype Approval:

Date: 7

Rev	Date	Change
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New Issue

Revised by	Approved
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KJ/JLM

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06/03/03	#20	one parts SCRAP hole was elongated RC Human/machine mal/facture		Scrap and Defect No Repl/acc. Qty (4)	P 2-3-03	✓ 06/03/03		✓ 06/03/03

NOTE: Date & initial all entries

